

JUN 07 2018

Plw Ship JUNE 22 582



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-033
Job Sheet 178522



Part No: D139-799-033

Job Qty: 1 ea

Part Name: OEM Maintenance Step Cable Replacement



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP REV:A 14.05.26 chg001/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 11 2018
110	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		6/22/18	0.00	0.00	QC4		
125	DC	1 pcs		6/22/18	0.00	0.00	DC		
130	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging34		
140	QC21-FG	1 Ea		6/22/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-033 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-033

Fg0029

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R10	Screw	4 Ea (4 ea)	90-Start up Operation	
AN525-832R14	Screw	8 Ea (8 ea)	90-Start up Operation	
AN525-832R9	Screw	4 Ea (4 ea)	90-Start up Operation	
D5039-3	Master Link	8 Ea (8 ea)	90-Start up Operation	
D5039-5	Half Link	4 Ea (4 ea)	90-Start up Operation	
D5040-1	Chain	4 Ea (4 ea)	90-Start up Operation	
D5041-1	Scuff Guard	4 Ea (4 ea)	90-Start up Operation	
D5348-1	Doubler	4 Ea (4 ea)	90-Start up Operation	
MS21042L08	Nut	8 Ea (8 ea)	90-Start up Operation	
NAS1149C0332R	Washer	6 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R10	4	56	0
	AN525-832R14	8	31	0
	AN525-832R9	4	16	0
	D5039-3	8	26	0
	D5039-5	4	4	0
	D5040-1	4	0	0
	D5041-1	4	2	0
	D5348-1	4	15	0
	MS21042L08	8	1,606	0
	NAS1149C0332R	6	6,649	0

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____						DISPOSITION						AGAINST DEPARTMENT/PROCESS									
Part No. _____						Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐						
NCR No. _____						Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐						
						Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐						
						Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐								
Date :				Step #:				QTY Effective :				MRB (QS042) Approval									
Description Work Order Deviation									Disposition												
																		Completed By			
																		Supervisor Verification			
																		Coordinator Initial			
																		Wrong Dimensions tolerance defect missing			

DART AEROSPACE

Container No.: S079718
 Part: D139-799-033
 Job No: 178522
 Serial No/Batch: S079718
 Revision: 0
 Inspector:
 Exp Date:
 Instructions:

Date: 05/11/12

1270 Aberdeen Street
 Henderson, ON K5A 1K7
 CANADA T3J 6Z2 - 5200
 TEL: sales@dartaro.com
 WWW.dartaerospace.com

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verfication	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐	OTHER :			

Turning Sequence ☐

Part Specifications

Specifications could not be found.

Plex 6/1/18 12:40 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003789	S079713	AN525-832R10	Screw	fm137988.80	ST328	4
003789	S079711	AN525-832R14	Screw	fm137988-50	ST328	8
003789	S079710	AN525-832R9	Screw	fm134513	ST328	4
003789	S079709	D5039-3	Master Link	f149039	ST133	8
003789	S031293	D5039-5	Half Link	S031232	ST133	4
003789	S079708	D5040-1	Chain	S078958	ST133	4
003789	F163219	D5041-1	Scuff Guard		ST133	2
003789	S079695	D5348-1	Doubler	f164868	ST156	4
003789	S079694	MS21042L08	Nut	S044234	ST303	8
003789	S079693	NAS1149C0332R	Washer	S049837	ST266	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/11/18 11:20 AM dart.quirion.sonia

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